

BÖHLER UDDEHOLM

Thermo-Tech

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F-7-2-9A HEAT TREAT REQUISITION

FORM RELEASE DATE: December 1, 2001

REVISION #: 004

REVISION DATE: October 18, 2004

COMPANY NAME: _____ DATE: _____
P.O #: _____ PART #: _____ JOB #: _____
QUANTITY: _____ WEIGHT: _____ MATERIAL: _____

HEAT TREAT REQUIREMENT BY APPLICATION: COLD WORK PLASTICS OTHER

HARDENING: # OF TEMPER: 1 2 3 VACUUM TEMPER: HRC Req'd: _____
STRESS RELIEVING: STRESS TEMPERING: Temp.: _____ °F VACUUM STRESS TEMPERING:
ANNEALING: SOLUTION ANNEALING CRYOGENICS WELDING
EFFECTIVE CASE:
THERMONITESM: 0.002"-0.004" 0.004"-0.006" 0.006"-0.010" MAXIMUM

OTHER PROCESSES Req'd: _____

COMMENTS: _____
(Additional Instructions)
CONTACT NAME: _____ Phone: _____ Ext. #: _____
Signature: _____
Please sign after printing.

INTERNAL USE ONLY
WO #: _____

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